Tuesday, 08/08/2006 1:02:34 PM

User:

Linda Lacelle

Process Sheet

Customer

Job Number Estimate Number : CC-DAR01 Dart Aerospace Ltd. : 28097

: 10804

P.O. Number This Issue

AlU:

: 08/08/2006

S.O. No. : N/A

Prsht Rev. First Issue **Previous Run** : NC

: 08/08/2006 : 00015

Drawing Name

Part Number Drawing Number

Z_CUSTOM PROTOTYPE AILA:

: D35431

Project Number **Drawing Revision**

:NIA : 11/A : 15/08/2006

Material **Due Date**

Qty:

1 Um:

Each

Checked & Approved By Comment

Written By

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

SMALL FAB 1 1.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE AS PER DRWG D3543 REV.A

FF 06.08.08

2.0

MACRLICS125



2.0000 sf(s)



Comment: Qty.:

2.0000 sf(s)/Unit Total: 1/8" Polycast II Sheet

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RETURN MODIFIED WINDOW TO

MARC B.

WITH NEW P/N & B/N

4.0

DOCUMENT CONTROL

0608.00



Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

Job Completion



Page 1



06.08. \triangleright D. 0 06.08.01 HINGE D3543 DRAWING NO NEW ISSUE DOOR DART RT AEROSPACE L PUSH-OUT WINDOW

SHEET

1 OF 2 SCALE SIN

3M MASKING FILM ON BOTH SIDES AFTER INSTALLATION OF D3108-9 DECALS 0.13 (REF)

VIEW A-A

D3108-9 DECAL INSTALLED ON INSIDE CORNERS OF WINDOW (2 PLACES)

D3543-041 HINGE DOOR PUSH-OUT WINDOW ASSEMBLY

| QTY - 041 | P/N | DESCRIPTION |
|--------------|-----------|-------------------------------------|
| X | D3543-041 | HINGE DOOR PUSH-OUT WINDOW ASSEMBLY |
| 2 | D3108-9 | DECAL |
| 1 | D3543-1 | HINGE DOOR PUSH-OUT WINDOW |
| A/R | PR-N3213 | 3M MASKING FILM (OR EQUIVALENT) |

NOTES:

10.46 (REF)

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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ANY PURPOSE

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21.95

(REF)

2.25

(TYP)

03543-1 8000000

10.72 (REF)

R1.11 - 10.46 (2 PLACES) D3543-1 WINDOW NOTES: 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125) 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES 21.95 ENGRAVE P/N D3543-1 AND B/N ON LOWER EDGE. USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005" HINGE 0.066 DOOR (2 PLACES) R0.06 (4 PLACES) 1.25 (2 PLACES) PUSH-OUT WINDOW 0.066 (2 PLACES) 03643~1 800000 R0.89 1.25 (2 PLACES) (2 PLACES) - 10.72 -

ZHS

DOCUMENT

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PURPOSE

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PREIMINARY ISSUE

| | DESIGN | | DRAWN BY | ≺ | DART AFROSPACE ITO |
|------|---------|-----------------|----------|----------|-----------------------------|
| . == | (| مر <u>ن</u> | (F | | HAWKESBURY, ONTARIO, CANADA |
| 9 9 | CHECKED | | APPROVED | | DRAWING NO. REV. A |
| Ε | | | | | D3543 SHEET 2 OF 2 |
| | DATE | | | | TITLE SCALE |
| |) |) | | | |